

# Work Order ID 101895

May-21-13 12:35:50 PM

\*101895\*

Page 1

Item ID: D119-646-212

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/21/13

Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 6/04/13

Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

ML5

Date: 13-05-21

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/

Operation

Set Up/

Tool ID

Tool #

Plan

Accept

Reject

Reject

Insp.

Work Center ID

Description

Run Hours

Code

Qty

Qty

Number

Stamp

Draw Nbr

Revision Nbr

IIN-D119-646

B

\*SP

100

0.00

\*100\*

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D119-646-212  
CHG004

13/8/14 DAS  
06  
8-89

1X

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

13/8/14 SP

1X

13-8-13

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

13/8/14 DAS  
06  
8-89

1X

1390789 RH

# Work Order ID 101895

May-21-13 12:35:50 PM

**\*101895\***

Page 2

Item ID: D119-646-212

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube STD w/ Training Wearplates, RH

Stop **\*NS2\***

Start Date: 5/21/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 6/04/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DI 19-646-212

Location: YG 073

PPP rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

54 - 1 - 8 - 13-8-14

MLJ 13-08-21

MLJ 13-08-16

# Picklist Print

May-21-13 12:35:56 PM

Page 1

Work Order ID: 101895

\*101895\*

Parent Item: D119-646-212

\*D119-646-212\*

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/21/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP RevA: New issue DD verified by:EC  
12.09.12 as per ECN12-644 DD verf:JLM  
raise to chg003 (ECN 12-675) DD verf:JLM  
chg004 (ECN 13-534) DD verf:JLM

IPP Rev:B

IPP REV:C 12.11.05

IPP REV:D 13.03.20 raise to

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D119-646-241

Manufactured No

110

Each

0.0000

1

1

\*D119-646-241\*

Replacement Skidtube STD w/ Training Wearplates

D119-646-311

Manufactured No

110

Each

4.0000

1

\*D119-646-311\*

Ground Handling

SH

Location

Loc Qty

Loc Code

FG032

4

98797

4

D3883-2

Manufactured No

110

Each

8.0000

2

2

\*D3883-2\*

Saddle, Outboard RH

SH

Location

Loc Qty

Loc Code

ST431

8

99189

8

D3884-2

Manufactured No

110

Each

9.0000

2

2

\*D3884-2\*

Saddle, Inboard RH

SH

Location

Loc Qty

Loc Code

ST431

9

53051

1

99167

8

98789

103033

M.D. 13-08-13

B10116

B102188

# Picklist Print

May-21-13 12:35:56 PM

Page 2

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Parent Item: D119-646-212

\*D119-646-212\*

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/21/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

924.0000

\*\*

16 16

M. 10.13-08-13

\*D2652\*

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

S7014

880

83251

7

88503

10

93685

238

93934

1

95147

35

96451

189

98458

200

99029

200

AN3C50A

Purchased

No

110

Each

156.0000

\*\*

8

8

\*AN3C50A\*

Bolt

Location

Loc Qty

Loc Code

ST354

156

123674

8

124027

18

125389

75

125606

55

8x

May-21-13 12:35:56 PM

Shop Packet Print

Page 2

# Picklist Print

May-21-13 12:35:56 PM

Page 3

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\*101895\*

Parent Item: D119-646-212

\*D119-646-212\*

Parent Item Name: Skidtube STD w/ Training Wearplates. RH

Start Date: 5/21/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Purchased

No

110

Each

546.0000

12 12

\*\*

7.11.13-08-13

\*AN4C6A\*

Bolt

5W

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST355

82

122800

12

123900

20

124419

50

ST513

200

125388

200

ST516

250

124215

250

MS21250-05-006

Purchased

No

110

Each

250.0000

8 8

\*\*

7.11.13

\*MS21250-05-006\*

BOLT

5W

Location

Loc Qty

Loc Code

FG

10

124291

10

st507

90

125646

90

st510

75

125388

75

ST511

75

124751

75

AN960C10L

NAS1149C0332  
R

Purchased

No

110

Each

0.0000

8 8

\*\*

125654

7.11.13

\*AN960C10L\*

washer

5W

May-21-13 12:35:56 PM

Shop Packet Print

Page 3

# Picklist Print

May-21-13 12:35:56 PM

Page 4

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Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/21/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

\* AN960C416L NAS1149C0432 Purchased No 110 Each 0.0000

24 24

\*AN960C416I\* 5h

WASHER

AN960C516L NAS1149C0532 Purchased No 110 Each 0.0000

8 8

\*AN960C516I\* 5h

WASHER

MS21043-3 Purchased No 110 Each 1,983.000

8 8

\*MS21043-3\*

Nut

5h

Location

Loc Qty

Loc Code

FG	80
103691	80
GA	106
123899	106
ST315	1797
123899	196
124555	1601

8x

\*\* 122441 11.12.13-08-13

\*\* 125484 125654 11.12.13

\*\* 11.12.13

# Picklist Print

May-21-13 12:35:56 PM

Page 5

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\*101895\*

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Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/21/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1.556.000

13

13

\*MS21043-4\*

Nut

M.H. 13-08-13

Location

Loc Qty

Loc Code

FG

36

104603

36

GA

24

121652

24

ST315

1496

121162

25

123021

3

123525

29

123900

2

125654

1437

D2712

Manufactured

No

110

Each

938.0000

12

13x

\*D2712\*

Set Screw

M.H. [Signature]

Location

Loc Qty

Loc Code

FG

50

29962

50

ST016

888

101775

250

91229

12

93686

526

99794

100

B103652

May-21-13 12:35:56 PM

Shop Packet Print

Page 5

# Picklist Print

Page 7

May-21-13 12:35:56 PM

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Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/21/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00


D3407-041


Manufactured No

110

Each

25.0000

**\*\*** 

*Sp.* 

**\*D3407-041\***

Tow Ring

*SB*

Location

Loc Qty

Loc Code

ST463

25

88213

3

98924

12

99295

10

*IX*

D3417-5

Manufactured No

110

Each

87.0000

**\*\*** 

*1*

*B1045938P*

**\*D3417-5\***

Washer

*SB*

Location

Loc Qty

Loc Code

ST044

87

93816

54

99017

24

99762

9

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

D3456-1

Manufactured No

110

Each

239.0000

**\*\*** 

*1*

*SP13-8-13*

**\*D3456-1\***

Washer

*SM*

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

4

97542

4

ST047

228

80252

1

89237

6

96570

21

99338

200

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
*IX*

May-21-13 12:35:57 PM

Shop Packet Print

Page 7



Picklist Print

Page 8

May-21-13 12:35:57 PM

Work Order ID: 101895

\*101895\*

Parent Item: D119-646-212

\*D119-646-212\*

Parent Item Name: Skidtube STD w/ Training Wearplates. RH

Start Date: 5/21/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

D3417-7

Manufactured No

110

Each

38.0000



1

\*\*

SP

B-8-13



\*D3417-7\*

Washer

5h

Location

Loc Qty

Loc Code

ST045

38

91553

38

1x